2020 Facilities Plan Treatment Report

# APPENDIX 9C HISTORIC MMSD DATA



# OPERATING COST PER DRY TON FOR SOLIDS UTILIZATION ALTERNATIVES 2004 ACTUAL ADJUSTED FOR ACTUAL UWS ENERGY COSTS

	JIWWTP	ssv	/WTP	
	Milorganite® <u>Products</u>	Agri-Life®	Filter Cake	
Manufacturing or processing cost/ton (1)	\$388.49	\$234.00	\$368.30	
Mkt/Pkging or application/disposal cost/ton (1)	60.93	<u>306.62</u>	116.46	
Gross cost/ton	\$449.42	\$540.63	\$484.76	
Less: net revenue/ton	(116.21)	0.00	0.00	
Net cost/ton	<u>\$333.21</u>	<u>\$540.63</u>	\$484.76	
Tons processed (2)	56,040	4,665	2,168	
Tons sold/applied/disposed (2)	49,086	5,473	2,649	

## NOTES:

- Costs included in this analysis consist of operating expenses directly charged to solids utilization by UWS, MMSD operating cost centers and MMSD administrative support.
- 2) Each solids disposal option includes an amount of water or moisture; therefore, to compare costs between options all tons have been converted to a 100% dry basis. In addition, credit has been given for solids removed during the digestion process at the SSWWTP plant.
- 3) Since the District's user charge rates do not recover depreciation cost and depreciation is a sunk cost, depreciation is excluded from this analysis of operating costs.



## OPERATING COST PER DRY TON FOR SOLIDS UTILIZATION ALTERNATIVES BY COST CENTER

	JIWV	14.7.14.2.2.3.	ssw	WTP
	Milorganite®	Agri-Life®		
	<u>Products</u>	Dry	Agri-Life®	Filter Cake
Manufacturing or processing cost/ton				
United Water Services	140000	9872 (5.0)	8 CH2 93	
UWS Contract (5)	\$308.95	\$0.00	\$172.88	\$277.75
Admin Support from MMSD (1)	25.69	0.00	\$16.79	\$22.84
MMSD Operations	989 032 C	5 19/2 <b>•</b>	76 (27) (27) (27)	5200 (250)
59 Contract Compliance	43.13	0.00	41.14	63.38
41 Engineering Services	0.02	0.00	0.19	0.26
43 Laboratory	3.69	0.00	3.00	4.07
51 Operations Administration	0.00	0.00	0.00	0.00
Total	\$381.50	\$0.00	\$234.00	\$368.30
Mkt/Pkging or application/disposal cost/ton				
United Water Services				
UWS Contract		0.00	200.79	86.00
Admin Support from MMSD		0.00	25.50	11.01
MMSD Operations		5.55		11.00.00
59 Contract Compliance		0.00	75.01	17.16
41 Engineering Services		0.00	0.29	0.12
43 Laboratory		0.00	5.04	2.17
75 Marketing	60.93	0.00	0.01	
51 Operations Administration	00.00	0.00	0.00	0.00
Total	\$60.93	\$0.00	\$306.62	\$116.46
	0.440.40	00.00	0540.00	010170
Gross cost/ton	\$442.43	\$0.00	\$540.63	\$484.76
Less: net revenue/ton	(116.21)	0.00	0.00	0.00
Net cost/ton	\$326.22	\$0.00	\$540.63	\$484.76
T	F0.015	ling		0.105
Tons processed (3)	56,040	0	4,665	2,168
Tons sold/applied/disposed (3)	49,086	0	5,473	2,649

# NOTES:

- 1) MMSD administrative support costs incurred as a result of the UWS contract are reported separately from operating contract fees.
- 2) Operating costs from these cost centers include allocated costs from administrative cost centers.
- 3) Each solids disposal option includes an amount of water or moisture; therefore, to compare costs between options, all tons have been converted to a 100% dry basis. In addition, credit has been given for solids removed during the digestion process at the SSWWTP plant.
- 4) Since the District's user charge rates do not recover depreciation cost and depreciation is a sunk cost, depreciation is excluded from this analysis of operating costs.
- 5) UWS contract billing adjusted for actual energy costs incurred by UWS



TABLE 9C-1 SHEET 2 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST
2020 TREATMENT PLAN

# OPERATING COST BY COST CENTER FOR SOLIDS UTILIZATION ALTERNATIVES

	<b>JIWW</b> Milorganite®	VTP Agri-Life®	SSW	WTP
	Products	Dry	Agri-Life®	Filter Cake
Manufacturing or processing cost		S=		
United Water Services		:		
<b>UWS Contract</b>	\$17,313,443	\$0	\$806,558	\$602,050
Admin Support from MMSD	\$1,439,845	\$0	\$78,322	\$49,502
MMSD Operations		3,000		
59 Contract Compliance	2,417,180	0	191,938	137,379
41 Engineering Services	1,394	0	886	560
43 Laboratory	207,044	0	14,011	8,824
51 Operations Administration	0	0	0	0
Total	\$21,378,906	\$0	\$1,091,714	\$798,315
Mkt/Pkging or application/disposal cost				
United Water Services				
UWS Contract		\$0 I	\$1,098,849	\$227,827
Admin Support from MMSD		\$0	\$139,561	\$29,160
MMSD Operations		Ψ0	Ψ100,001	Ψ20,100
59 Contract Compliance		0	410,511	45,465
41 Engineering Services		ő	1,578	330
43 Laboratory		ő	27,560	5,758
75 Marketing	\$2,990,952	٠,	27,000	0,700
51 Operations Administration	<b>V</b> =1000100=	0	0	0
Total	\$2,990,952	\$0	\$1,678,059	\$308,540
N200 MA N27 N0	124 67 700 7 700 7 700 7 7 7 7 7 7 7 7 7 7	22075	See of the Market who for the 1994	SASSIN MESORSTAGALTON
Gross cost before revenue	\$24,369,858	\$0	\$2,769,773	\$1,106,855
Less: net revenue	(5,704,448)	0.00	0.00	0.00
	V			
Net cost	\$18,665,409	\$0	\$2,769,773	\$1,106,855
Tons processed	56,040	0	4,665	2,168
	00000000000000000000000000000000000000	5480	308-000-00-00-0	2000 2000300
Tons sold/applied/disposed	49,086	0	5,473	2,649

# NOTES:

Allocated costs include administrative support, pipeline transfer, and charges from depreciation costs are not included in this schedule. JIWWTP and SSWWTP tonnage includes credit for solids removed by anaerobic digestion.

All tons converted to 100% dry for cost comparison purposes.

UWS contract billing adjusted for actual energy costs incurred by UWS.



TABLE 9C-1 SHEET 3 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST

# JIWWTP COSTS

	Prgm. Number	Total		Agri-Life®	
das umas index		-8	Milorganite®	Dry	Total
Solids Processing					
Thickening	2410	1,989,266	\$1,989,266	\$0	\$1,989,266
Mechanical dewatering	2420	2,862,107	\$2,862,107	\$0	\$2,862,107
Drying	2430	13,084,346	\$13,084,346	\$0	\$13,084,346
Warehouse and shipping	2460	1,790,659	\$1,790,659	\$0	\$1,790,659
Digested Sludge Costs from SSWWTP	sched.	1,110,376	\$1,110,376	\$0	\$1,110,376
Solids Manufacturing					
Pipeline transfers between plants	2455	14,302	\$4,697	\$0	\$4,697
Chaff processing for Milorganite®	2660	929,162	\$929,162		\$929,162
ale monoton • New alternations of monotone control of the production of the control of the contr		\$21,780,218	\$21,770,613	\$0	\$21,770,613
Tons manufactured			56,040	0	1
Manufacturing cost/ton			\$388.49	\$0.00	
Marketing					
Milorganite® products	75xx	\$2,990,952	\$2,990,952		
Tons sold			49,086		
Marketing cost/ton			\$60.93		
Solids Disposal					
Agri-Life® Dry appl. costs from SSWWTP	3630	\$0	6 <del>-</del>	\$0	•
			1	0	1
				\$0.00	
Solids Utilization Costs		24,771,170	24,761,565	0	

# NOTES:

- 1) Includes general administrative and operations administration cost allocations.
- 2) Includes cost allocations from cost centers 41, 43, 59, and 75.
- 3) Unallocated pipeline costs attributable to primary and secondary treatment.



### UWS COST: JIWWTP

	Prgm.	Total Before		t Adjustment	Acct 643,644	Power All	ocation				
	Number	Power Alloc.	Direct Cost	Power Alloc.	Adjustment	Weight	Amount	Total		Agri-Life®	-0.0
Solids Processing									Milorganite®	Dry	Total
Thickening	2410	995,126	185,050	73,695	0	7.2%	396,301	1,650,171	\$1,650,171	\$0	\$1,650,171
Mechanical dewatering	2420	1,729,607	321,631	44,632	0	4.4%	240,013	2,335,883	\$2,335,883	\$0	\$2,335,883
Drying	2430	8,000,038	1,487,656	303,082	0	29.6%	1,629,857	11,420,633	\$11,420,633	\$0	\$11,420,633
Warehouse and shipping	2460	805,258	149,743	19,721	0	1.9%	106,052	1,080,774	\$1,080,774	\$0	\$1,080,774
Digested Sludge Costs from SSWWTP	sched.	0	140,740	10,721	•	1.070	100,002	0	\$0	\$0	\$0
Energy Distribution											
Electric generation and distribution	2510	5,200,496	967.064	(967,064)	0		(5,200,496)	0			
Hot water and steam generation/distribution	2530	303,063	56,356	(56,356)	0		(303,063)	0			
Solids Manufacturing											
Pipeline transfers between plants	2455	9,773	65		0			9.838	\$3,231	\$0	\$3,231
Chaff processing for Milorganite®	2660	3,017	621		0			3,638	\$3,638	30	\$3,638
All Other Processes				582,291		56.9%	3,131,335	3,713,626			
All Other Processes		\$17,046,378	\$3,168,186	\$0	\$0	100.0%	\$0	\$20,214,564	\$16,494,330	\$0	\$16,494,330
	,	check>>>			\$0						
Tons manufactured									56,040	0	
Manufacturing cost/ton									\$294.33	\$0.00	
Marketing											
Milorganite® products	75xx	\$0							\$0		
Tons sold									49,086		
Marketing cost/ton									\$0.00		
Solids Disposal											
Agri-Life® Dry appl. costs from SSWWTP	3630	\$0								\$0	
									Г	0	
										\$0.00	
Solids Utilization Costs	,	17,046,378							16,494,330	0	
Cond Sinzalion Costs		11,040,070							10,404,000		
NOTES											
Includes UWS fee assigned to activities as reported for use	er charge mode	and an adjustment	for actual cost to U	JWS.							

1) Includes UWS fee assigned to activities as reported for user charge model and an adjustment for actual cost to UWS.

2) Excludes cost allocations from cost centers 41, 43, 59, and 75.

3) Unallocated pipeline costs attributable to primary and secondary treatment.



TABLE 9C-1 SHEET 5 OF 24

2004 MMSD/UWS

BIOSOLIDS PRODUCTION COST
2020 TREATMENT PLAN
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Energy A	llocation		full cost Total	cost Center Total	uws	42	43	59	75	Admin
JIWWTP		·-	7			UKSSS.				
Solids Pro	ocessing									
	Thickening	2410	450,916	450,916	396,301	7	2,550	34,149		17,909
	Mechanical dewatering	2420	273,090	273,090	240,013	4	1,544	20,682		10,846
	Drying	2430	1,854,472	1,854,472	1,629,857	29	10,486	140,444		73,655
	Warehouse and shipping	2460	120,668	120,668	106,052	2	682	9,138		4,793
Solids Ma	nufacturing									
	Pipeline transfers between plants	2455		3,000	0	0	107	609		2,284
	Chaff processing for Milorganite®	2660		925,524	0	0	0	925,524		0
Marketing										
	Milorganite® products	75xx		2,990,952					2,990,952	
SSWWTP	5									
Solids Pro	ocessing									
	Thickening	3410		0						
	Centrifuge thickening	3420		0						
	Digestion	3440		0						
	Agri-Life® storage	3450		0						
	Plate and frame press dewatering	3460		0						
	Pipeline transfer	3455		0						
Solids Dis	posal									
	Agriculture utilization of Agri-Life®	3630		0						
	Polymer filter cake to WEPCO	3660								
	Lime filter cake to WEPCO	3661		0						
	Polymer filter cake to landfill	3662		0						
				6,618,621	2,372,224	43	15,369	1,130,546	2,990,952	109,487



TABLE 9C-1 SHEET 6 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST
2020 TREATMENT PLAN

6/2/07 TR\_9C.T001.07.06.cdr

### ADMIN ALLOCATION TO UWS: JIWWTP

	Prgm. Number	Total Before Power Alloc.	Acct 643,644 Adjustment	Power Alle Weight	ocation Amount	Total		Agri-Life®		distribution
8 6 6	200000000000000000000000000000000000000					(ILO)/SILI	Milorganite®	Dry	Total	check
Solids Processing	0440	445 505		7.000	47.000	400 404	6400 404		0400 404	
Thickening Mechanical dewatering	2410 2420	145,525 233,557	0	7.2%	17,909 10,846	163,434 244,403	\$163,434 \$244,403	\$0 \$0	\$163,434 \$244,403	0
Drying	2430	722,819	0	29.6%	73,655	796,474	\$796,474	\$0	\$796,474	0
Warehouse and shipping	2460	154,778	0	1.9%	4,793	159,571	\$159,571	\$0	\$159,571	0
Energy Distribution										
Electric generation and distribution	2510	177,874	0		(177,874)	0				
Hot water and steam generation/distribution	2530	70,838	0		(70,838)	0				
Solids Manufacturing										
Pipeline transfers between plants	2455	2,284	0			2,284	\$750	\$0	\$750	(1,534)
Chaff processing for Milorganite®	2660	0	0			.0	\$0		\$0	0
All Other Processes				56.9%	141,509	141,509				e Horazon
		\$1,507,675 check>>>	\$0 \$0	43.1%	(\$141,509)	\$1,366,166	\$1,364,633	\$0	\$1,364,633	(1,534)
Tons manufactured		cneck>>>	30				56,040	0]		
Manufacturing cost/ton							\$24.35	\$0.00		
Marketing										
Milorganite® products	75xx	\$0					\$0			
Tons sold							49,086			
Marketing cost/ton							\$0.00			
Solids Disposal							-			
Agri-Life® Dry appl. costs from SSWWTP	3630	\$0						\$0		
							1	0		
							l	\$0.00		
Solids Utilization Costs		1,507,675					1,364,633	0		
NOTES:										
Includes UWS fee assigned to activities as reported for user c     Excludes cost allocations from cost centers 41, 43, 59, and 75     Unallocated pipeline costs attributable to primary and seconds.	i,									
UWS FEE ADJUSTMENT										
643 - Contract Fees		\$0								
644 - Utilities		0								
Total Operating Contract Payments		\$0								
Less: User Charge Model Allocated Fees	-	34,250,550								
Adjustment to Reflect Total UWS Fees		\$0	r:							
JI 52	64.00%	\$0								
SS 54	23.80%	\$0								
Field 57	12.20%	\$0	9							
	100.00%	\$0								



TABLE 9C-1 SHEET 7 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST
2020 TREATMENT PLAN

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## 42 COST: JIWWTP

	Prgm.	<b>Total Before</b>	Power All	ocation					
	Number	Power Alloc.	Weight	Amount	Total		Agri-Life®		distribution
						Milorganite®	Dry	Total	check
Solids Processing			7.00/		0.5	205		205	
Thickening	2410	58	7.2%	7	65	\$65	\$0	\$65	0
Mechanical dewatering	2420	93	4.4%	4	97	\$97	\$0	\$97	0
Drying	2430	288	29.6%	29	317	\$317	\$0	\$317	0
Warehouse and shipping	2460	62	1.9%	2	64	\$64	\$0	\$64	0
Energy Distribution									
Electric generation and distribution	2510	71		(71)	0				
Hot water and steam generation/distribution	2530	28		(28)	0				
				No. 250				\$0	0
Solids Manufacturing								\$0	0
Pipeline transfers between plants	2455	1			1	\$0	\$0	\$0	(1)
Chaff processing for Milorganite®	2660	0			0	\$0	7.	\$0	0
All Other Processes			56.9%	56	56				
		\$601	100.0%	\$0	\$601	\$544	\$0	\$544	(1)
Tons manufactured						56,040	0		
Manufacturing cost/ton						\$0.01	\$0.00		
Marketing									
Milorganite® products	75xx	\$0				\$0			
Tons sold						49,086			
Marketing cost/ton						\$0.00			
Solids Disposal									
Agri-Life® Dry appl. costs from SSWWTP	3630	\$0				-	\$0		
		- F1				-			
							\$0.00		
Calida Hilliandian Canta									
Solids Utilization Costs		601				544	0		

# NOTES:

1) Includes UWS fee assigned to activities as reported for user charge model..

2) Excludes cost allocations from cost centers 41, 43, 59, and 75.



TABLE 9C-1 SHEET 8 OF 24 2004 MMSD/UWS **BIOSOLIDS PRODUCTION COST** 2020 TREATMENT PLAN

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43 COST: JIWWTP									
	Prgm.	Total Before	Power All	ocation					
	Number	Power Alloc.	Weight	Amount	Total	n 2000 - 91 752	Agri-Life®	250 (200	distribution
Solids Processing						Milorganite®	Dry	Total	check
Thickening	2410	20,718	7.2%	2,550	23,268	\$23,268	\$0	\$23,268	0
Mechanical dewatering	2420		4.4%	1,544	34,795	\$34,795	\$0	\$34,795	
Drying	2430		29.6%	10,486	113,392	\$113,392	\$0	\$113,392	0
Warehouse and shipping	2460		1.9%	682	22,717	\$22,717	\$0	\$22,717	0
Energy Distribution									
Electric generation and distribution	2510	25,323		(25,323)	0				
Hot water and steam generation/distribution	2530			(10,085)	0				
Solids Manufacturing									
Pipeline transfers between plants	2455	325			325	\$107	\$0	\$107	(218)
Chaff processing for Milorganite®	2660	0			0	\$0		\$0	0
All Other Processes			56.9%	20,146	20,146	2 12			
		\$214,643	100.0%	\$0	\$214,643	\$194,279	\$0	\$194,279	(218)
Tons manufactured						56,040	0		
Manufacturing cost/ton						\$3.47	\$0.00		
Marketing									
Milorganite® products	75xx	\$0				\$0			
Tons sold						49,086			
Marketing cost/ton						\$0.00			
Solids Disposal						v-			
Agri-Life®Dry appl. costs from SSWWTP	3630	\$0				· -	\$0		
						Ĩ	0		
						į.	\$0.00		
Solids Utilization Costs		214,643				194,279	0		
NOTES									

#### NOTES

1) Includes UWS fee assigned to activities as reported for user charge model..

2) Excludes cost allocations from cost centers 41, 43, 59, and 75.



TABLE 9C-1 SHEET 9 OF 24

2004 MMSD/UWS

BIOSOLIDS PRODUCTION COST

2020 TREATMENT PLAN
6/2/07 TR\_9C.T001.07.06.cdr

Solids Processing Thickening Mechanical dewatering Drying Warehouse and shipping  Energy Distribution Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured Manufacturing cost/ton	Number 2410	Power Alloc.	Weight	Amount	Total		A ani life®		
Thickening Mechanical dewatering Drying Warehouse and shipping  Energy Distribution Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured	555 C C C C C C C C C C C C C C C C C C			ranount	Total		Agri-Life®		distribution
Thickening Mechanical dewatering Drying Warehouse and shipping  Energy Distribution Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured	555 C C C C C C C C C C C C C C C C C C					Milorganite®	Dry	Total	check
Mechanical dewatering Drying Warehouse and shipping Energy Distribution Electric generation and distribution Hot water and steam generation/distribution Process Air Generation Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite All Other Processes  Tons manufactured	555 C C C C C C C C C C C C C C C C C C	440 470	7.00/	04.440	450,000	0450 000	00	0450 000	
Drying Warehouse and shipping Energy Distribution Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured		118,179	7.2%	34,149	152,328	\$152,328	\$0	\$152,328	0
Warehouse and shipping Energy Distribution Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured	2420	226,246	4.4%	20,682	246,928	\$246,928	\$0	\$246,928	0
Energy Distribution Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured	2430	613,085	29.6%	140,444	753,529	\$753,529	\$0	\$753,529	0
Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured	2460	126,688	1.9%	9,138	135,826	\$135,826	\$0	\$135,826	C
Electric generation and distribution Hot water and steam generation/distribution Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured									
Hot water and steam generation/distribution Process Air Generation  folids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  III Other Processes  Tons manufactured	2510	416,713		(416,713)	0				
Process Air Generation  Solids Manufacturing Pipeline transfers between plants Chaff processing for Milorganite  All Other Processes  Tons manufactured	2530	57,526		(57,526)	0				
Pipeline transfers between plants Chaff processing for Milorganite  II Other Processes  Tons manufactured	2540	0		0	0				
Pipeline transfers between plants Chaff processing for Milorganite  II Other Processes  Tons manufactured									
Chaff processing for Milorganite  III Other Processes  Tons manufactured	2455	1,854			1,854	\$609	\$0	\$609	(1,245
Tons manufactured	2660	925,524			925,524	\$925,524	•	\$925,524	0
Tons manufactured			56.9%	269,826	269,826				
		\$2,485,815	100.0%	\$0	\$2,485,815	\$2,214,744	\$0	\$2,214,744	(1,245
						56,040	0]		
						\$39.52	\$0.00		
							,		
Marketing									
Milorganite products	75xx	\$0				\$0			
Tons sold						49,086			
Marketing cost/ton						\$0.00			
Solids Disposal									
AGRI-LIFE Dry appl. costs from SSWWTP	3630	\$0				72 <u>-</u>	\$0		
,						·-			
						Γ	0		
						9.	\$0.00		
Solids Utilization Costs	,	2,485,815				2,214,744	0		
NOTES:									
) Includes UWS fee assigned to activities as reported for user	charge mode	el							

<sup>2)</sup> Excludes cost allocations from cost centers 41, 43, 59, and 75.



TABLE 9C-1 SHEET 10 OF 24 2004 MMSD/UWS **BIOSOLIDS PRODUCTION COST** 2020 TREATMENT PLAN

6/2/07

TR\_9C.T001.07.06.cdr

# SSWWTP COSTS

	Activity		Distrib	ution of Solids Agri-Life®	s Utilization Cos	ts to:	
	Number	Total	Milorganite®	Dry	Agri-Life®	Filter Cake	Total
Solids Processing							
Thickening	3410	379,562	292,305	0	59,577	27,680	379,562
Centrifuge thickening	3420	1,005,327	0	0	686,414	318,913	1,005,327
Digestion	3440	932,484	718,116	0	146,366	68,003	932,484
Agri-Life® storage	3450	199,357			199,357		199,357
Plate and frame press dewatering	3460	383,719				383,719	383,719
Pipeline transfer	3455	304,345	99,955	0			99,955
949			\$1,110,376	\$0	\$1,091,714	\$798,315	\$3,000,405
Tons processed from digesters			14,140	0	2,882	1,339	18,361
Add: digestion removal credit			8,750	0	1,783	829	11,362
Tons processed (digestion basis)			22,890	0	4,665	2,168	29,723
Processing cost/ton			\$48.51	\$0.00	\$234.00	\$368.30	
Solids Disposal							
Agriculture utilization of Agri-Life®	3630	1,678,059		0	1,678,059		1,678,059
Polymer filter cake to Ag/WEPCO	3631/60	280,681				280,681	280,681
Lime filter cake to WEPCO	3661	27,859				27,859	27,859
Polymer filter cake to landfill	3662	0				0	0
			\$0	\$0	\$1,678,059	\$308,540	\$1,986,599
Tons applied or disposed				0	3,582	1,734	5,316
Add: digestion removal credit				0	1,891	915	2,806
Tons applied/disposed (digestion ba	sis)			0	5,473	2,649	8,122
Application or disposal cost/ton	5		9	\$0.00	\$306.62	\$116.46	
Solids Utilization Costs	-	5,191,394	\$1,110,376	\$0	\$2,769,773	\$1,106,855	\$4,987,003

- Includes general administrative and operations administration cost allocations.
   Includes cost allocations from cost centers 41, 43, and 59.
- 3) Unallocated pipeline costs attributable to primary and secondary treatment.



2004 Unit Process Costs			
Allocation of Energy Cost Adjustment	Unit	Unadjusted	<b>Energy Cost</b>
	Process #	Total Cost	Adjustment
JIWWTP			
Permit Fees	2840	676,149	125,734
Primary Treatment			
Screening, metering and pumping	2101	1,087,255	202,182
Primary sedimentation	2150	328,133	61,018
Lab analysis	2890	61,573	11,450
Debris/chaff/refuse disposal	2650	308,973	57,455
Secondary Treatment			
A/S aeration/process air generation	2210/2540	925,122	172,032
A/S clarification	2220	360,641	67,063
A/S sludge return	2230	232,756	43,282
Lab analysis	2891	1,563	291
Advanced Wastewater Treatment			
Disinfection/phosphorus removal	2310/2320	885,286	164,624
Lab analysis	2892	6,643	1,235
Solids Processing			
Thickening	2410	995,126	185,050
Mechanical dewatering	2420	1,729,607	321,631
Drying	2430	8,000,038	1,487,656
Warehouse and shipping	2460	805,258	149,743
Energy Distribution			
Electric generation & distribution		5,200,496	967,064
Hot water and steam generation/distribution	Ď.	303,063	56,356
Off-Plant facilities and programs			
Pipeline transfer between plants	2455	9,773	1,817
Product Lines			
Chaff processing for Milorganite®	2660	3,017	561
Subtotal: JIWWTP	_	21,920,472	4,076,246



TABLE 9C-1 SHEET 12 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST

2004 Unit Process Costs Allocation of Energy Cost Adjustment SSWWTP	Unit Process #	Unadjusted Total Cost	Energy Cost Adjustment
Permit Fees	3840	450,766	83,823
Primary Treatment	00.10	100,100	00,020
Prechlorination	3110	136,589	25,400
Coarse screening / grit removal	3120/3130	497,692	92,549
Meter vault / primary sedimentation	3140/3150	196,625	36,564
Debris, scum removal & disposal	3160/3650	192,585	35,812
Primary sludge screening	3170	152,518	28,362
Lab analysis	3890	134,053	24,928
Secondary Treatment		20	2.
A/S aeration / process air generation	3210/3540	1,311,429	243,868
A/S clarification	3220	312,588	58,128
A/S sludge return	3230	83,839	15,590
Lab analysis	3891	3,394	631
Advanced Wastewater Treatment			
Disinfection / phosphorous removal	3310/3320	885,698	164,701
Chemicals / Effluent pumping	3330/3340	149,187	27,742
Solids Processing			
Thickening	3410	144,059	26,789
Centrifuge thickening	3420	445,729	82,886
Digestion	3440	369,009	68,619
Agri-Life® storage	3450	113,501	21,106
Plate and frame press dewatering	3460	212,256	39,470
Lab analysis	3894	18,165	3,378
Energy Distribution			
Electric generation	3510	14,317	2,662
Electric distribution	3520	848,362	157,758
Hot water distribution	3530	138,398	25,736
Digester gas system	3550	139,354	25,914
Solids Utilization			
Agriculture use of Agri-Life®	3630	926,551	172,298
Agriculture use of polymer cake	3631	175,026	32,547
Polymer filter cake to WEPCO	3660	115	21
Lime filter cake to WEPCO	3661	16,963	3,154
Pipeline transfer	3455	83,336	15,497
Subtotal: SSWWTP	-	8,152,104	1,515,933
Treatment Plant Operation & Maintenance To	otal =	\$30,072,576	\$5,592,179
Additional Actual Energy Cost to Allocate			\$5,592,179



TABLE 9C-1 SHEET 13 OF 24 2004 MMSD/UWS **BIOSOLIDS PRODUCTION COST** 

### UWS COST: SSWWTP

	Activity	Total Before	Energy Cos	st Adjustment	Acct 643.644	Power All	ocation		Distribution of Solids Utilization Costs to: Agri-Life®				
		Power Alloc.	The second second second	Power Alloc.	Adjustment	Weight	Amount	Total	Milorganite®	Dry	Agri-Life®	Filter Cake	Total
Solids Processing													
Thickening	3410	150,912	27,167	18,567	0	8.8%	99,848	296,494	228,333	0	46,539	21,622	296,494
Centrifuge thickening	3420	452,449	84,058	33,108	0	15.6%	178,042	747,657	0	0	510,483	237,174	747,657
Digestion	3440	371,205	69,590	34,450	0	16.2%	185,260	660,505	508,662	0	103,675	48,168	660,505
Agri-Life® storage	3450	115,897	21,405	1,342	0	0.6%	7,218	145,862			145,862		145,862
Plate and frame press dewatering	3460	212,256	40,028	6,711	0	3.2%	36,090	295,085				295,085	295,085
Pipeline transfer	3455	128,964	15,497	16,554	0	7.8%	89,021	250,036	82,118	0		A Diversion of	82,118
Energy Distribution									\$819,113	\$0	\$806,558	\$602,050	\$2,227,721
Electric generation	3510	14,317	2,662	(2,662)	0		(14,317)	0					
Electric distribution	3520		157,758	(157,758)			(848,362)	0					
Hot water distribution	3530		25,736	(25,736)			(138,398)	0					
Digester gas system	3550		25,914	(25,914)			(139,354)	0					
Tons processed from digesters									14,140	0	2,882	1,339	18,361
Add: digestion removal credit									8,750	0	1,783	829	11,362
Tons processed (digestion basis)									22.890	0	4,665	2,168	29,723
Processing cost/ton									\$35.78	#DIV/0!	\$172.88	\$277.75	20,720
Solids Disposal													
Agriculture utilization of Agri-Life®	3630	926,551	172,298		0			1,098,849		0	1,098,849		1,098,849
Polymer filter cake to Ag/WEPCO	3631/60	175,141	32,569		0			207,710			1,000,010	207,710	207,710
Lime filter cake to WEPCO	3661	16,963	3,154		o			20,117				20,117	20,117
Polymer filter cake to landfill	3662		0,101		Ö			0				0	0
r orymor micr cance to tanding	0002				8				\$0	\$0	\$1,098,849	\$227,827	\$1,326,676
Tons applied or disposed										0	3,582	1,734	5,316
Add: digestion removal credit										0	1,891	915	2,806
Tons applied/disposed (digestion ba	sis)									ō	5,473	2,649	8,122
Application or disposal cost/ton										#DIV/0!	\$200.79	\$86.00	
All Other Processes				101,338		-52.2%	544,953						
Solids Utilization Costs		3,690,769	677,836	0	0	0.0%	0	3,722,314	\$819,113	\$0	\$1,905,407	\$829,877	\$3,554,396
		check>>>			0								

#### NOTES:

1) Includes general administrative and operations administration cost allocations.

2) Includes cost allocations from cost centers 41, 43, and 59.

3) Unallocated pipeline costs attributable to primary and secondary treatment.



TABLE 9C-1 SHEET 14 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST
2020 TREATMENT PLAN

2020 INLAHVILINI I LAN

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	A attack.	Total Defeas	A+ C42 C44	Dawes	Manation				Utilization Co	sts to:		distributio
	0.000	Power Alloc.	Acct 643,644 Adjustment		Allocation Amount	Total	Milorganite®	Agri-Life® Dry	Agri-Life®	Filter Cake	Total	check
Solids Processing												
Thickening	3410	21,532	0	8.8%	4,244	25,776	19,850	0	4,046	1,880	25,776	
Centrifuge thickening	3420	58,387	0	15.6%	7,568	65,955	0	0	45,032	20,922	65,955	
Digestion	3440	57,255	0	16.2%	7,875	65,130	50,157	0	10,223	4,750	65,130	
Agri-Life® storage	3450	18,714	0	0.6%	307	19,021			19,021		19,021	
Plate and frame press dewatering	3460	20,416	0	3.2%	1,534	21,950				21,950	21,950	
Pipeline transfer	3455	12,063	0	7.8%	3,784	15,847	5,205	0			5,205	(10,64
							\$75,212	\$0	\$78,322	\$49,502	\$203,036	
Energy Distribution												
Electric generation	3510	2,361	0		(2,361)	0						
Electric distribution	3520	10,733	0		(10,733)	0						
Hot water distribution	3530	12,405	0		(12,405)	0						
Digester gas system	3550	22,976	0		(22,976)	0						
Tons processed from digesters Add: digestion removal credit							14,140 <u>8,750</u>	0		1,339 <u>829</u>	18,361 11,362	
Tons processed (digestion basis) Processing cost/ton							22,890 \$3.29	\$0.00	4,665 \$16.79	2,168 \$22.84	29,723	
Solids Disposal												
Agriculture utilization of Agri-Life®	3630	139,561	0			139,561		0	139,561		139,561	
Polymer filter cake to Ag/WEPCO	3631/60	26,363	0			26,363				26,363	26,363	
Lime filter cake to WEPCO	3661	2,797	0			2,797				2,797	2,797	
Polymer filter cake to landfill	3662	0	0			0				0	0	
							\$0	\$0	\$139,561	\$29,160	\$168,721	_
Tons applied or disposed								0	3,582	1,734	5,316	1
Add: digestion removal credit								0	1,891	915	2,806	
Tons applied/disposed (digestion basis	)							0		2,649	8,122	
Application or disposal cost/ton	62.							\$0.00	\$25.50	\$11.01	7.64	J
Polido Hilliostico Conto		405 500		E0.000	(00.404)	200 200	675.040	60	6047.000	\$70 ccc	CO74 757	(40.0
Solids Utilization Costs		405,563 check>>>	0	52.2%	(23,164)	382,399	\$75,212	\$0	\$217,883	\$78,662	\$371,757	(10,64

#### NOTES:

- 1) Includes general administrative and operations administration cost allocations.
- 2) Includes cost allocations from cost centers 41, 43, and 59.
- 3) Unallocated pipeline costs attributable to primary and secondary treatment.



TABLE 9C-1 SHEET 15 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST

2020 TREATMENT PLAN

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# 41 COST: SSWWTP

	Activity	Total Before	Power	Allocation			on of Solids Agri-Life®	Utilization Co		distributio	
		Power Alloc.		Amount	Total	Milorganite®	Dry	Agri-Life®	Filter Cake	Total	_ check
Solids Processing											
Thickening	3410	244	8.8%		292	225	0	46	21	292	
Centrifuge thickening	3420	660	15.6%		746	0	0		237	746	
Digestion	3440	647	16.2%	89	736	567	0	116	54	736	
Agri-Life® storage	3450	212	0.6%	3	215			215		215	
Plate and frame press dewatering	3460	231	3.2%	17	248				248	248	
Pipeline transfer	3455	135	7.8%	43	178	58	0			58	(11
						\$850	\$0	\$886	\$560	\$2,296	
Energy Distribution											
Electric generation	3510	27		(27)							
Electric distribution	3520	122		(122)							
Hot water distribution	3530	140		(140)							
Digester gas system	3550	260		(260)							
Tons processed from digesters						14,140	0	2,882	1,339	18,361	1
Add: digestion removal credit						8,750	0	1,783	829	11,362	
Tons processed (digestion basis)						22,890	0		2,168	29,723	
Processing cost/ton						\$0.04	\$0.00	\$0.19	\$0.26	Jo.	
Solids Disposal											
Agriculture utilization of Agri-Life®	3630	1,578			1,578		0	1,578		1,578	
Polymer filter cake to Ag/WEPCO	3631/60	298			298				298	298	
Lime filter cake to WEPCO	3661	32			32				32	32	
Polymer filter cake to landfill	3662	0			0	2			0	0	
						\$0	\$0	\$1,578	\$330	\$1,908	
Tons applied or disposed						î.	0		1,734	5,316	
Add: digestion removal credit							0		915	2,806	
Tons applied/disposed (digestion basis	3)						0		2,649	8,122	
Application or disposal cost/ton						CF.	\$0.00	\$0.29	\$0.12	94004000	J
Solids Utilization Costs		4,586	52.2%	(262)	4,324	\$850	\$0	\$2,464	\$890	\$4,204	(11

### NOTES:

- 1) Includes general administrative and operations administration cost allocations.
- 2) Includes cost allocations from cost centers 41, 43, and 59.
- 3) Unallocated pipeline costs attributable to primary and secondary treatment.



TABLE 9C-1 SHEET 16 OF 24

2004 MMSD/UWS

BIOSOLIDS PRODUCTION COST

2020 TREATMENT PLAN
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### 43 COST: SSWWTP

	Activity	Total Before	Power	Allocation		Distributi	on of Solids Agri-Life®	Utilization Co	osts to:		distributio
		Power Alloc.		Amount	Total	Milorganite®	Dry	Agri-Life®	Filter Cake	Total	check
Solids Processing											
Thickening	3410	4,252	8.8%	0	4,252	3,275	0	667	310	4,252	
Centrifuge thickening	3420	11,530	15.6%	0	11,530	0	0	7,872	3,658	11,530	(
Digestion	3440	11,307	16.2%	0	11,307	8,708	0	1,775	825	11,307	
Agri-Life® storage	3450	3,696	0.6%	0	3,696			3,696		3,696	(
Plate and frame press dewatering	3460	4,032	3.2%	0	4,032				4,032	4,032	(
Pipeline transfer	3455	2,383	7.8%	0	2,383	783	0		<b>#0.004</b>	783	
Energy Distribution						\$12,765	\$0	\$14,011	\$8,824	\$35,600	
Electric generation		0		0							
Electric distribution		0		0							
Hot water distribution		0		0							
Digester gas system		0		0							
Tons processed from digesters						14,140	0	2,882	1,339	18,361	7
Add: digestion removal credit						8,750	0		829	11,362	
Tons processed (digestion basis)						22,890	ō		2,168	29,723	
Processing cost/ton						\$0.56	\$0.00		\$4.07		_
Solids Disposal											
Agriculture utilization of Agri-Life®	3630	27,560			27,560		0	27,560		27,560	
Polymer filter cake to Ag/WEPCO	3631/60	5,206			5,206			HAND DIRECT	5,206	5,206	
Lime filter cake to WEPCO	3661	552			552				552	552	
Polymer filter cake to landfill	3662	0			0				0	0	
•						\$0	\$0	\$27,560	\$5,758	\$33,318	- 1
Tons applied or disposed							0	3,582	1,734	5,316	1
Add: digestion removal credit									915	2,806	
Tons applied/disposed (digestion basis	3)						0	5,473	2,649	8,122	
Application or disposal cost/ton	15						\$0.00		\$2.17		
							*200000				-)
Solids Utilization Costs		70,518	52.2%	0	70,518	\$12,765	\$0	\$41,571	\$14,582	\$68,918	(1,600

#### NOTES

- 1) Includes general administrative and operations administration cost allocations.
- 2) Includes cost allocations from cost centers 41, 43, and 59.
- 3) Unallocated pipeline costs attributable to primary and secondary treatment.



TABLE 9C-1 SHEET 17 OF 24

2004 MMSD/UWS

BIOSOLIDS PRODUCTION COST

2020 TREATMENT PLAN
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## 59 COST: SSWWTP

	Activity	Total Before	Power A	llocation			on of Solids Agri-Life®	Utilization Co	osts to:	distribution	
	Number	Power Alloc.	Weight	Amount	Total	Milorganite®	Dry	Agri-Life®	Filter Cake	Total	check
Solids Processing											
Thickening	3410	33,572	8.8%	19,176	52,748	40,622	0	8,279	3,847	52,748	(
Centrifuge thickening	3420	145,247	15.6%	34,193	179,440	0	0	122,518	56,923	179,440	
Digestion	3440	159,227	16.2%	35,579	194,806	150,022	0	30,577	14,207	194,806	
Agri-Life® storage	3450	29,177	0.6%	1,386	30,563			30,563		30,563	
Plate and frame press dewatering	3460	55,472	3.2%	6,931	62,403				62,403	62,403	
Pipeline transfer	3455	18,806	7.8%	17,097	35,903	11,791	0		9.0	11,791	(24,11
						\$202,435	\$0	\$191,938	\$137,379	\$531,752	
Energy Distribution											
Electric generation	3510			(3,680)							
Electric distribution	3520	The state of the state of		(160,177)							
Hot water distribution	3530	A STATE OF THE PARTY OF THE PAR		(19,341)							
Digester gas system	3550	35,823		(35,823)							
Tons processed from digesters						14,140	0	2,882	1,339	18,361	1
Add: digestion removal credit						8,750	0	1,783	829	11,362	
Tons processed (digestion basis)						22,890	0	4,665	2,168	29,723	
Processing cost/ton						\$8.84	\$0.00	\$41.14	\$63.38	culting the set in the constitution	_
Solids Disposal											
Agriculture utilization of Agri-Life®	3630	410,511			410,511		0	410,511		410,511	
Polymer filter cake to Ag/WEPCO	3631/60	41,104			41,104			10 10 10 10 10 10 10 10 10 10 10 10 10 1	41.104	41,104	
Lime filter cake to WEPCO	3661	4,361			4,361				4,361	4,361	
Polymer filter cake to landfill	3662				0				0	0	
						\$0	\$0	\$410,511	\$45,465	\$455,976	
Tons applied or disposed							0	3,582	1,734	5,316	1
Add: digestion removal credit							0	1,891	915	2,806	
Tons applied/disposed (digestion bas	sis)						0	5,473	2,649	8,122	
Application or disposal cost/ton	era-di					74	\$0.00	\$75.01	\$17.16	51/05-5	<u></u>
											n same same
Solids Utilization Costs		1,116,498	52.2%	(104,659)	1,011,839	\$202,435	\$0	\$602,449	\$182,844	\$987,728	(24,11

### NOTES:

- 1) Includes general administrative and operations administration cost allocations.
- 2) Includes cost allocations from cost centers 41, 43, and 59.
- 3) Unallocated pipeline costs attributable to primary and secondary treatment.



TABLE 9C-1 SHEET 18 OF 24 2004 MMSD/UWS **BIOSOLIDS PRODUCTION COST** 

2020 TREATMENT PLAN

6/2/07

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# Production, Inventory and Transfer of Solids By-Products

		Dry Tons P	rocessed
	Beginning:	1/1/2004	1/1/2004
	Ending:	12/31/2004	12/31/2004
JIWWTP Solids Products	17	Product	100% Dry
Beginning inventory 1/1/04			
Milorganite® - 93% dry	14,107		
Agri-Life® Dry - 94% dry	0	14,107	13,120
Add: production 1/1 - 12/31/04	-		
Milorganite®		48,236	44,859
Chaff - 90% dry		2.700	2,430
Agri-Life® Dry		0	2,430
Less: Ending inventory 12/31/04		U	
The state of the s	(40 570)		
Milorganite®	(19,573)	(10 570)	(40.000)
Agri-Life® Dry	0	(19,573)	(18,203)
Calculated Sales / Disposal		45,470	42,206
Actual Sales / Disposal 1/1 - 12/31/04			
Milorganite®		(42,300)	(39,762)
Agri-Life® Dry		0	0
Milorganite® Inventory Losses		(300)	(279)
Blender's Grade - 90% dry		0	0
Chaff - 90% dry	_	(2,700)	(2,430)
Variance - Calc Over (Under) Actual		170	(265)
South Shore Solids Products			
Beginning inventory 1/1/04			
Filter cake	130		
Agri-Life®	2,102		2,232
right Endo	2,702		2,202
Solids sent to digestion			32,463
Less: recycle from centrifuge			(550)
Less: anaerobic digestion removal			(11,362)
Less: pipeline transfer to JIWWTP		1.0	(14,140)
Solids production from centrifuges			6,411
Less: Ending inventory 12/31			
Filter cake	(525)		
Agri-Life®	(2,802)		(3,327)
Calculated Disposal			5,316
Actual Disposal			5.000
Filter cake	(1,734)		
Agriculture	(3,582)		(5,316)
Variance - Calc Over (Under) Actual	(0,002)	1	(0)
Anaerobic digestion credit for sales applied		T	
N. 819	Base	Tons	
Milorganite®	12,533	6,615	
Agri-Life® Dry	0	0	
Filter cake	1,734	915	
Agri-Life®	3,582	1,891	
	17,849	9,421	
Anaerobic digestion credit for production ap	Contract of the second of the		
Daniel Tables	Base	Tons	
Milorganite®	14,140	8,750	
Agri-Life® Dry	0	0	
Filter cake	1,339	829	
Agri-Life®	2,882 18,361	1,783 11,362	
Displine costs allegated as falleness	Tons	9/ All	
Pipeline costs allocated as follows:	Tons	% Alloc.	
JIWWTP Primary to SSWWTP	14,967		IIIMMTP
[1] [1] [1] [1] [1] [1] [1] [1] [1] [1]		% Alloc. 32.84%	JIWWTP



TABLE 9C-1 SHEET 19 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST

# 2004 ACTUAL COST FOR SOLIDS UTILIZATION ALTERNATIVES MILORGANITE® REVENUE: 2004 ACTUAL

Acct	JIWV	VTP
411 Milorganite® sales	\$5,046,541	
413 Bulk sales - mixing	2,365,984	
Gross revenue	7,412,525	\$7,412,525
Less: selling expenses		
421 Sales rebates and allowances	(108,275)	
422 Brokers' fees	0	
423 Registration, tonnage fees, sales tax	(27,605)	
425 Freight	(1,487,640)	
426 Cash discount	(84,556)	
Selling expenses	(1,708,077)	(1,708,077)

Net Revenue \$5,704,448

Tons sold/applied/disposed (see notes) 49,086 Net revenue/ton \$116.21

### NOTES:

- 1) Milorganite® tonnage base excludes Agri-Life® Dry, includes Greens Grade, Blender's Grade and chaff
- 2) Milorganite® tonnage base reflects conversion to dry tons.
- 3) Milorganite® tonnage includes credit for solids removed by anaerobic digestion.

	Product	100% Dry
Milorganite®	42,300	39,762
Milorganite® Inventory Losses	300	279
Blender's Grade - 90% dry	0	0
Chaff - 90% dry	2,700	2,430
Credit for anaerobic digestion		6,615
Total Milorganite® Products	45,300	49,086



# 2003 ACTUAL COST FOR SOLIDS UTILIZATION ALTERNATIVES UWS COST PER DRY TON

	JIWWTP Milorganite®	ssww	/TP
	Products	Agri-Life®	Filter Cake
Manufacturing or processing cost/ton	\$308.95	\$172.88	\$277.75
Mkt/Pkging or application/disposal cost/ton	0.00	200.79	86.00
Gross cost/ton	\$308.95	\$373.67	\$363.75
Less: net revenue/ton	0.00	0.00	0.00
Net cost/ton	<u>\$308.95</u>	\$373.67	<u>\$363.75</u>
Tons processed	56,040	4,665	2,168
Tons sold/applied/disposed	49,086	5,473	2,649

#### NOTES:

Includes UWS costs only as assigned to activities for user charge model.

Excludes costs from Engineering Services, Laboratory, Contract Compliance, and Marketing.

Depreciation costs are not included in this schedule.

JIWWTP and SSWWTP tonnage includes credit for solids removed by anaerobic digestion.

All tons converted to 100% dry for cost comparison purposes.



TABLE 9C-1 SHEET 21 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST

# SSWWTP SOLIDS CONVERSION SHEET

<u>Tonnage Conversion</u> Factors for Each Base

Dry Tons 1 0.637691 0.31746

Processed Dry Tons 1.568158 1 0.497828

Wet Tons (Filter Cake) 3.15 2.008726 1

<u>Cost Conversion</u> Factors for Each Base

\$/Dry Ton 1 1.568158 3.15

\$/Processed Dry Ton 0.637691 1 2.008726

\$/Wet Ton (Filter Cake) 0.31746 0.497828 1

Notes:

Summary cost report uses processed dry ton basis Processed dry ton ratio derived from 1995 production summary. Wet ton ratio reported by Paul Schlecht.

Caution: Remember that Jones Island tonnage includes Milorganite®, Blender's Grade, and chaff.

# JIWWTP SOLIDS CONVERSION SHEET

Tonnage ConversionFactors for Each BaseDry Tons10.950.31746

Processed Dry Tons 1.052632 1 0.334169

Wet Tons (Filter Cake) 3.15 2.9925 1

Cost Conversion Factors for Each Base

\$/Dry Ton 1 1.052632 3.15

\$/Processed Dry Ton 0.95 1 2.9925

\$/Wet Ton (Filter Cake) 0.31746 0.334169 1



TABLE 9C-1 SHEET 22 OF 24
2004 MMSD/UWS
BIOSOLIDS PRODUCTION COST

2020 TREATMENT PLAN

6/2/07 TR\_9C.T001.07.06.cdr

51 COST: JIWWTP									
	Prgm.	Total Before	Power All						
	Number	Power Alloc.	Weight	Amount	Total	Milorganite®	Agri-Life® Dry	Total	distribution check
Solids Processing						willorgarite	Diy	Total	CHECK
Thickening	2410	0	7.2%	0	0	\$0	\$0	\$0	0
Mechanical dewatering	2420	0	4.3%	0	0	\$0	\$0	\$0	0
Drying	2430	0	29.6%	0	0	\$0	\$0	\$0	0
Warehouse and shipping	2460	0	1.9%	0	0	\$0	\$0	\$0	0
Energy Distribution									
Electric generation and distribution	2510	0		0	0				
Hot water and steam generation/distribution	2530			0	0				
Solids Manufacturing									
Pipeline transfers between plants	2455	0			0	\$0	\$0	\$0	0
Chaff processing for Milorganite®	2660				0	\$0	0.00	\$0	0
All Other Processes			57.0%	0	0				
		\$0	100.0%	\$0	\$0	\$0	\$0	\$0	0
Tons manufactured						56,040	0		
Manufacturing cost/ton						\$0.00	\$0.00		
Marketing									
Milorganite® products	75xx	\$0				\$0			
Tons sold						49,086	P		
Marketing cost/ton						\$0.00			
Solids Disposal									
Agri-Life® Dry appl. costs from SSWWTP	3630	\$0					\$0		
						Ĭ	0		
						ļ	\$0.00		
Solids Utilization Costs		0				0	0		
Marketing cost/ton  Solids Disposal Agri-Life® Dry appl. costs from SSWWTP	3630						\$0.00		

### NOTES:

<sup>2)</sup> Excludes cost allocations from cost centers 41, 43, 59, and 75.



TABLE 9C-1 SHEET 23 OF 24

2004 MMSD/UWS

BIOSOLIDS PRODUCTION COST

2020 TREATMENT PLAN
6/2/07 TR\_9C.T001.07.06.cdr

<sup>1)</sup> Includes UWS fee assigned to activities as reported for user charge model...

					V60-07 - 6700 c					
Activity	Total Refere	Power	Allocation		Distribu		s Utilization C	osts to:		distribution
				Total	Milorganite®	Dry	Agri-Life®	Filter Cake	Total	check
3410	0	8.8%	0	0	0	0	0	0	0	(
3420	0	15.6%	0	0	0	0	0	0	0	
3440	0	16.2%	0	0	0	0	0	0	0	1.0
3450	0	0.6%	0	0			0		0	
3460	0	3.2%	0	0				0	0	
				0	0	0				
		A I COMPANIE				\$0	\$0	\$0		
					0.200	0.75.00	National Control	2020	2000	
	0		0							
	0									
	0									
	0		0							
					14,140	0	3,582	1,734	19,456	1
						0				
						0		- TET	Control of the Contro	
					\$0.00	\$0.00	\$0.00	\$0.00		J
3630				0		0	0		0	
3631/60	0			0				0		
3661	0			0				0	0	
3662	0			0				0	0	
					\$0	\$0	\$0	\$0	\$0	
					_	0	3,582	1,734	5,316	1
						0	1,891	915	2,806	
s)						0	5,473	2,649	8,122	
						\$0.00	\$0.00	\$0.00		
	3410 3420 3440 3450 3460 3455	Number Power Alloc.  3410	Number Power Alloc. Weight  3410	Number         Power Alloc.         Weight         Amount           3410         0         8.8%         0           3420         0         15.6%         0           3440         0         16.2%         0           3450         0         0.6%         0           3460         3.2%         0           3455         0         7.8%         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0         0           0         0<	Number         Power Alloc.         Weight         Amount         Total           3410         0         8.8%         0         0           3420         0         15.6%         0         0           3440         0         16.2%         0         0           3450         0         0.6%         0         0           3460         0         3.2%         0         0           3455         0         7.8%         0         0           0         0         0         0         0           0         0         0         0         0           0         0         0         0         0           0         0         0         0         0           0         0         0         0         0           0         0         0         0         0           0         0         0         0         0           3631/60         0         0         0         0           3662         0         0         0         0	Number   Power Alloc.   Power Allocation   Number   Power Alloc.   Power Allocation   Weight   Amount   Total   Milorganite®	Activity Total Before Number Power Alloc.    Number Power Alloc.   Weight Amount   Total   Milorganite®   Dry	Activity Total Before Number Power Alloc.    Number Power Alloc.   Weight Amount   Total   Milorganite®   Dry   Agri-Life®	Number   Power Alloc.   Weight   Amount   Total   Milorganite®   Dry   Agri-Life®   Filter Cake	Activity Total Before Number Power Allocation Number Power Alloc. Weight Amount Total  3410

### NOTES:

1) Includes UWS fee assigned to activities as reported for user charge model..

2) Excludes cost allocations from cost centers 41, 43, 59, and 75.



TABLE 9C-1 SHEET 24 OF 24 2004 MMSD/UWS **BIOSOLIDS PRODUCTION COST** 2020 TREATMENT PLAN 6/2/07

TR\_9C.T001.07.06.cdr

					COST	UWS	MMSD		DATE	
ID	TYPE	DESCRIPTION	DATE	<b>ASSIGNED TO</b>	ESTIMATE	PORTION	PORTION	STATUS	CLOSED	P.O. NUMBER
163	CRR	REPLACE TURBINE GAS COMPRESSORS AT JIWWTP	3-Jan-01	MN	\$963,000	\$10,000	\$953,000	CLOSED	20-Aug-02	J032GX010
193	CRR	JI GAS TURBINE #1 HOT GAS PATH OVERHAUL	21-Aug-02	MN	\$124,785	\$42,100	\$82,685	CLOSED	29-Jun-04	56634
268	CRR	JI TURBINE 2 HOT GAS & OIL DEFLECTOR	15-Oct-04	MN	\$85,850	\$44,984	\$40,866	CLOSED	20-Apr-06	
275	CRR	JI TURBINE #1 BORESCOPE / PEDESTAL BEARING	15-Mar-05	MN	\$26,444	\$8,396	\$18,049	CLOSED	20-Apr-06	2597
276	CRR	JI TURBINE #1 CRACK REPAIR	18-Nov-04	MN	\$452,221	\$25,000	\$427,221	OPEN		
303	CRR	JI TURBINE #2 CRACK REPAIR	15-Mar-05	MN	\$340,661	\$12,291	\$328,369	CLOSED	27-Feb-06	2577
320	CRR	JI REPAIR TURBINE #2 GENERATOR	12-Jul-05	MN	\$199,600	\$13,725	\$185,874	CLOSED	16-Dec-05	2714
			TOTAL		\$2,192,561					

CRR = Capital Repair and Replacement
JI = Jones Island Wastewater Treatment Plant
JIWWTP = Jones Island Wastewater Treatment Plant

### NOTE:

1) Data included in: John Jankowski, MMSD, e-mail correspondence to Alan Scrivner, 2020 Facilities Plan team, subject: JIWWTP Turbines (15 January 2007)



TABLE 9C-2
JIWWTP TURBINE GENERATOR
CAPITOL REPAIR AND REPLACEMENT SUMMARY