

# HOT WORK PERMIT



## SECTION 1

Specific Location: \_\_\_\_\_

Date \_\_\_\_\_

Nature of Work: (Torch cut, MIG weld, etc.) \_\_\_\_\_

Welder's Name: \_\_\_\_\_

The location has been examined. The checked precautions have been taken. Permission is granted for this work.

Permit Expires	Date	Time	AM PM
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Signed(Supervisor or Manager) \_\_\_\_\_

## SECTION 2

Time Started	AM PM	Time Finished	AM PM
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### Final check by Welder

Work area and all adjacent areas to which sparks and heat might have spread (such as floors above and below and on opposite side of walls) were inspected after the work was completed and were found fire safe.

Signed \_\_\_\_\_  
After signing, return permit to person who issued it

## SECTION 3

Area checked (2-4hours after work is completed)	Permit Picked Up At:	Date: AM PM
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Signature \_\_\_\_\_

## INSTRUCTIONS

1. A supervisor or manager completes the section below and Section 1.
2. Permit is issued to welder.
3. Welder fills in start time, and posts permit at the work area. When completed, welder fills in time finished and signs.
4. After final check Fire watch completes section 3 and returns to supervisor/manager.

## NECESSARY PRECAUTIONS

Before signing this card authorizing the job, the Supervisor should inspect the proposed work area and check below the precautions taken:

- Sprinklers are in service.
  - Cutting and welding equipment is in good repair.
  - Precautions within 35 Ft. (11m) of work**
  - Floors swept clean of combustibles.
  - Combustible floors wet down, covered with damp sand or fire-resistive sheets.
  - Flammable liquids removed; other combustibles, if not removed, protected with fire-resistive tarpaulins or metal shields.
  - Explosive atmosphere in area eliminated.
  - All wall and floor openings covered.
  - Fire-resistive tarpaulins suspended beneath work.
  - Work on walls or ceilings**
  - Construction is noncombustible and without combustible covering or insulation.
  - Combustibles moved away from other side of wall.
  - Work on enclosed equipment**
  - Enclosed equipment cleaned of all combustibles.
  - Containers purged of flammable liquids.
  - Fire Watch**
  - Fire watch will be provided during and for at least 60 minutes after work, and during any coffee or lunch breaks.
  - Fire watch is supplied with suitable extinguishers, charged small hose.
  - Fire watch is trained in use of this equipment and in sounding alarm.
- CAN THE JOB BE AVOIDED?  
IS THERE A SAFER WAY?**